



Throat thickness shall be 5mm, unless specified otherwise.
 For stainless steel, it will be necessary to drill a hole in item n° 1 and item n° 7 to be able to fill the inside with the backing gas. The test center will provide the necessary equipment to allow a descent backing gas protection.

Item N°	Material	Drawing N°	qty
1	1 or 8	IFW - 001	1
2	1 or 8	IFW - 001	2
3	1 or 8	IFW - 001	4
4	1 or 8	IFW - 001	1
5	1 or 8	IFW - 001	1
6	1 or 8	IFW - 001	1
7	1 or 8	IFW - 001	1

DRAWN 10/11/2010	
CHECK	
APPR.	
REV. 03	DWG N° IFW - 000